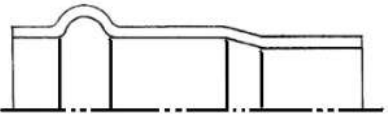
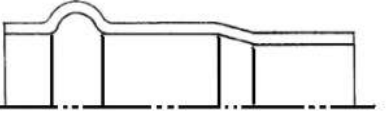
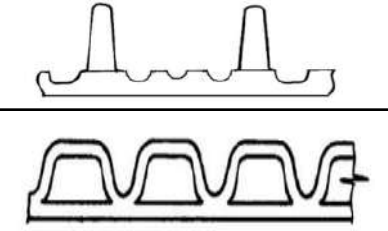
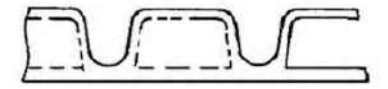



PVC

NON-PRESSURE PIPE STANDARDS FOR GRAVITY SEWER

Standard	Wall Type	Cross Section	Performance Designation	Diameter Range	Pipe Stiffness	Cell Classification	Available Joint Systems
ASTM D3034	Solid Wall		Dimension Ratio DR 41	6"– 15"	PS = 28 psi	12454 or 12364	Gasket Butt Fusion Solvent Cement
			DR 35	3"– 15"	PS = 46 psi		
			DR 26	3"– 15"	PS = 115 psi		
ASTM F679	Solid Wall		Pipe Stiffness	18"– 60"	PS = 46 psi PS = 75 psi PS = 115 psi	12454 or 12364	Gasket Butt Fusion
ASTM F794	Open Profile or Dual Wall Corrugated Profile		Pipe Stiffness	4"– 48"	PS = 10 psi	12454 or 12364	Gasket
				4"– 48"	PS = 46 psi		
				8"– 15"	PS = 115 psi		
ASTM F949	Dual Wall Corrugated Profile		Pipe Stiffness	4"– 48"	PS = 46 psi PS = 115 psi	12454	Gasket
ASTM F1803	Closed Profile		Pipe Stiffness	18"– 60"	PS = 46 psi	12454 or 12364	Gasket